



- STANDARD NOTES FOR PET BOTTLE
- ALL DIMENSIONS IN MILIMETERS.
 - FULL SCALE UNLESS NOTED.
 - FOR BOTTLES 72 HOURS AFTER MANUFACTURED THE FOLLOWING TOLERANCES APPLY:

NOMINAL CAPACITY:	HEIGHT	DIAMETER
0 to 500ml	± 0,65	± 0,55
501 to 1490ml	± 0,85	± 0,70
1491 to 3000ml	± 1,20	± 0,85
3001 to 5000ml	± 1,80	± 1,80
 - FOR AS DELIVERED BOTTLES. THE FOLLOWING TOLERANCES APPLY (EXCEPT WHERE NOTED):

NOMINAL CAPACITY	HEIGHT	DIAMETER
0 to 500ml	+0,60 -1,25	+0,50-0,65
501 to 1490ml	+0,75 -1,60	+0,60 -0,85
1491 to 3000ml	+1,20 -1,50	+0,75 -1,00
 - FOR AS DELIVERED BOTTLES. THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):

NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
0 to 1000ml	± 1,25% of nominal	± 0,75% of nominal
> 1000	± 1,00% of nominal	± 1,50% of nominal

MEASUREMENT POINT			PREFORM 1	PREFORM 2
FILL POINT CAPACITY	nominal	(ml)	1000	
FILL POINT CAPACITY	calc	(ml)	1000	
BRIMFULL CAPACITY	calc	(ml)	1034 (01)	
PREFORM WEIGHT		(g)	39	

No	Modification	Date	Signature
01	Zmiana poziomu fill level i pojemności całkowitej	05.08.2019	D. Malinowski

Diameter	Label length	Surface area from bottom to fill level	Neck	Base volume	Gravity center
		64322 mm ²			

Drawn by: P. Drabinski	Signature:	Date: 05.08.2019	Description: GPS - 1000
Approved:	Signature:	Date:	

LONZA^{pet}
 UL. KARTUSKA 267 80-125 SZCZANÓW POLSKA
 TEL: (+48 58) 302 34 32 FAX: (+48 58) 302 96 93 office@lonza.com.pl www.lonza.com.pl

Material: **PET 1.335 g/cm³**

Scale: **1:1**

Sheet size: **A1**

Number: **b1044100_2_1**

ISO 128

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