



1. ALL PRODUCT DIMENSIONS IN MILLIMETERS.

2. UNLESS SPECIFIED DIFFERENTLY BY THE CUSTOMER THE FOLLOWING TOLERANCES APPLY FOR OVERALL HEIGHT, MAJOR DIAMETER, AND LABEL DIAMETER (EXCEPT WHERE NOTED):

HEIGHT	±0.5% OF STATED DIMENSIONS
DIAMETER	±1.0% OF STATED DIMENSIONS

3. UNLESS SPECIFIED DIFFERENTLY BY THE CUSTOMER FOR AS DELIVERED BOTTLES, THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):

ALL CARB. PRODUCTS	INDIVIDUAL	AVERAGE
NOMINAL CAPACITY		
>300 TO <=1000ml	+1.7% / -1.0%	+1.5% / 0
>1000 TO <=2000ml	+1.5% / -0.8%	+1.2% / 0
>=2000ml	+1.1% / -0.5%	+1.0% / 0
NCB / HOTFILL		
NOMINAL CAPACITY		
<=500ml	+1.0ml / -5ml	+10ml / 0
>500ml	+1.7% / -1.0%	+1.5% / 0

DESIGN CREATED BY **Röders TEC** FOR

fill-level volume :	1500ml	1/2 l. :	356mm
brimful volume :	1544ml	surf. :	83639mm ²
base volume :	189ml	min. t.a. :	12,0°
preform weight :	39g (est.)	material :	PET

drawing level :	drawing - no.:		
08)			
07)	ALPLA-A.78872_02		
06)	Part description:		
05)	SDH		
04)			
03)			
02) new preform weight	DIN A1	Date	Name
01) new base	Designer:	8.11.14	892
00) based on dwg.9401_098_005_01_R4.new base	Controller:		

