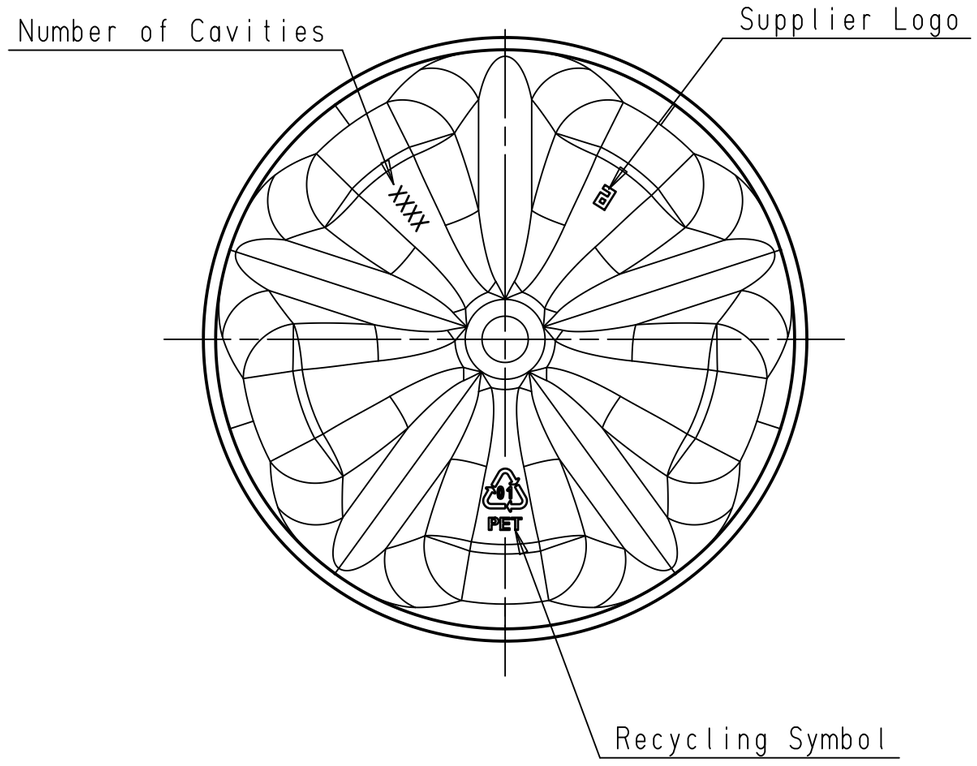
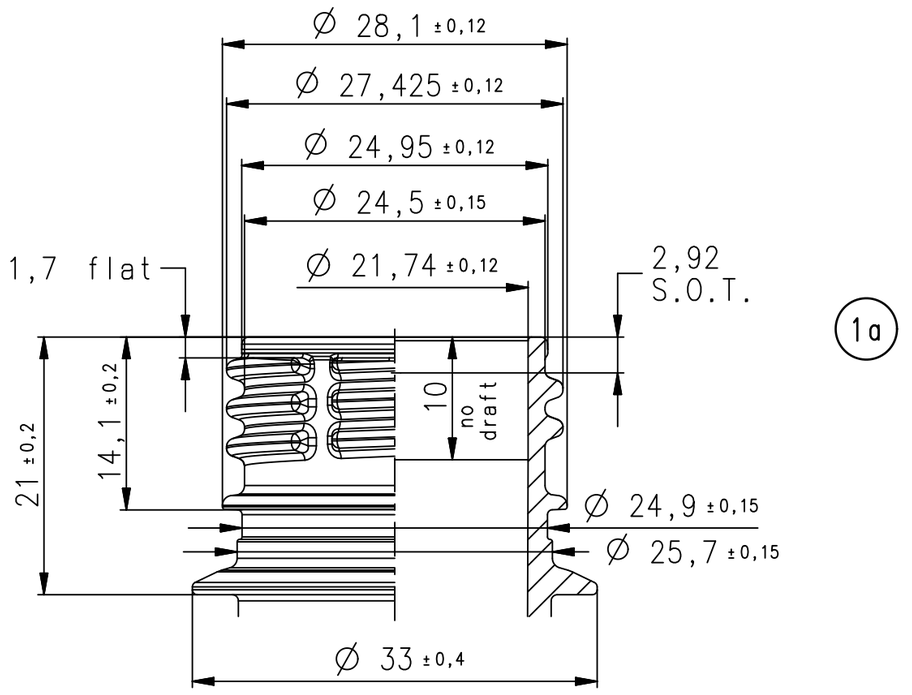
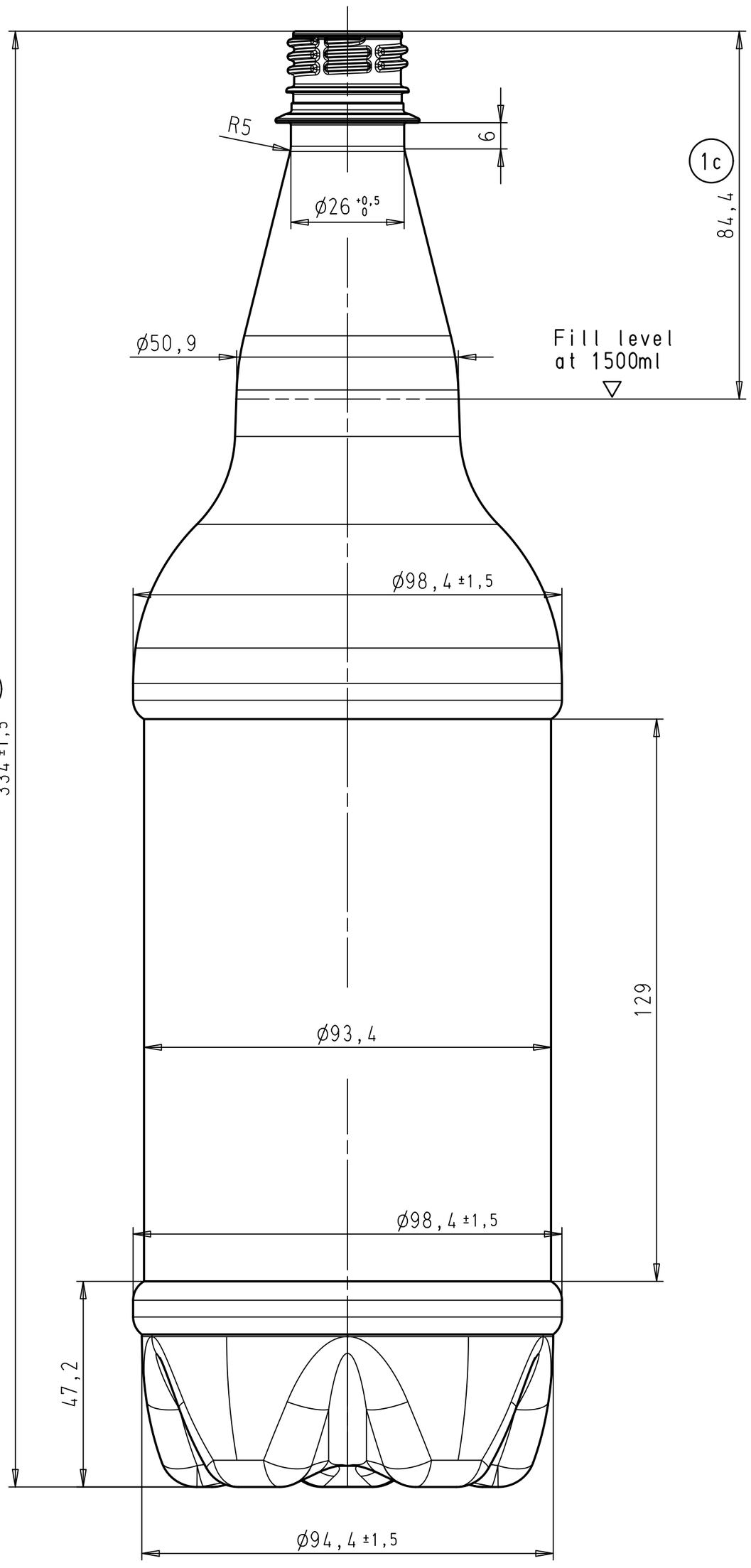
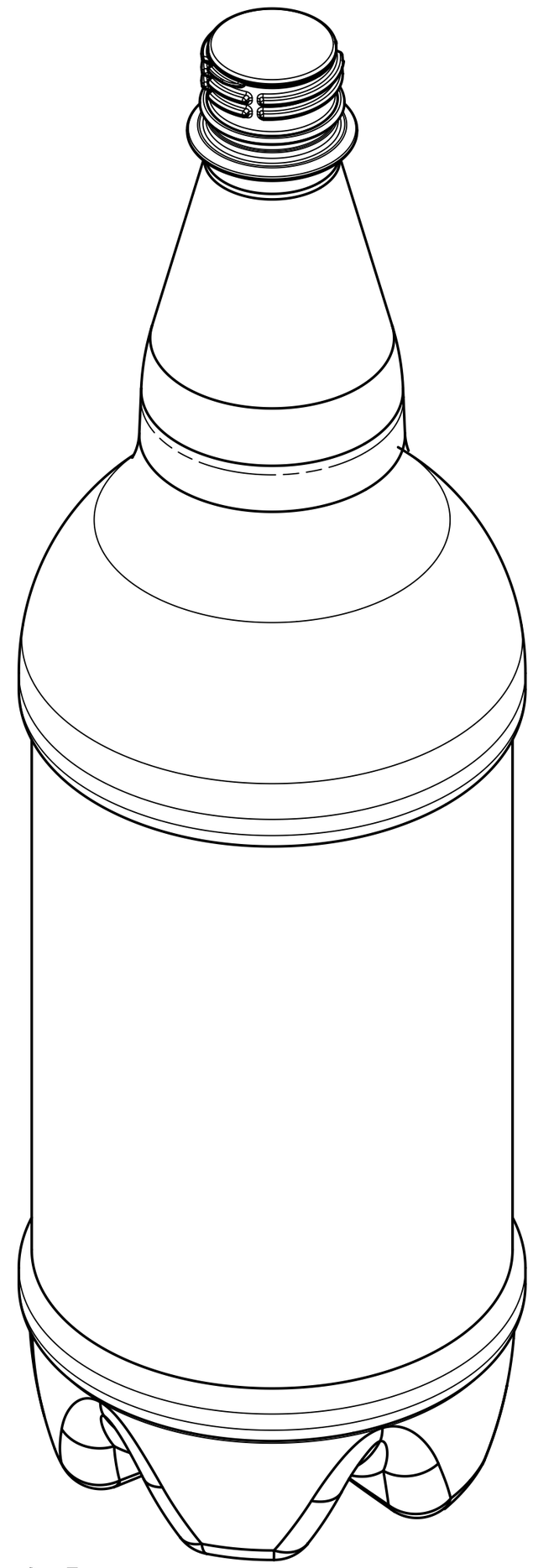


NECK DETAIL: Pitch = 8 turns/inch
SCALE 2:1 Turns = 2,25 (810°) without start and end of thread
Starts= 1



1a





MATERIAL: PET
WEIGHT: 40,9 g ±0,5g
VOLUMEN: 1500 ml ±15 ml fill level
1585 ml ±15 ml brimfull

Index	Modification:	Name	Date	Index	Modification:	Name	Date
1c	was 86,2	GA	13.12.13				
1a	changed neck	GA	13.12.13	1b	was 335,8±1,5	GA	13.12.13

General Tolerance
BLOWMOULDING ARTICLE: DIN ISO 2768-c
INJECTION ARTICLE: DIN 16901/150B
PREFORM: DIN 16901/130A

Scale: 1:1, 2:1

	Name	Date
Prepared:	Giesinger Arno	20.01.10
Reviewed:	Giesinger Arno	20.01.10

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Supersedes: -
Supereded by: -
Weight: - kg

ALPLA
QUALITÄTSVERPACKUNGEN

Art.No.: -
Page: 1 of 1
Drawing No.:
Revision: 1

Title:
STAROPRAMEN 1500ml

9401_004_011_08