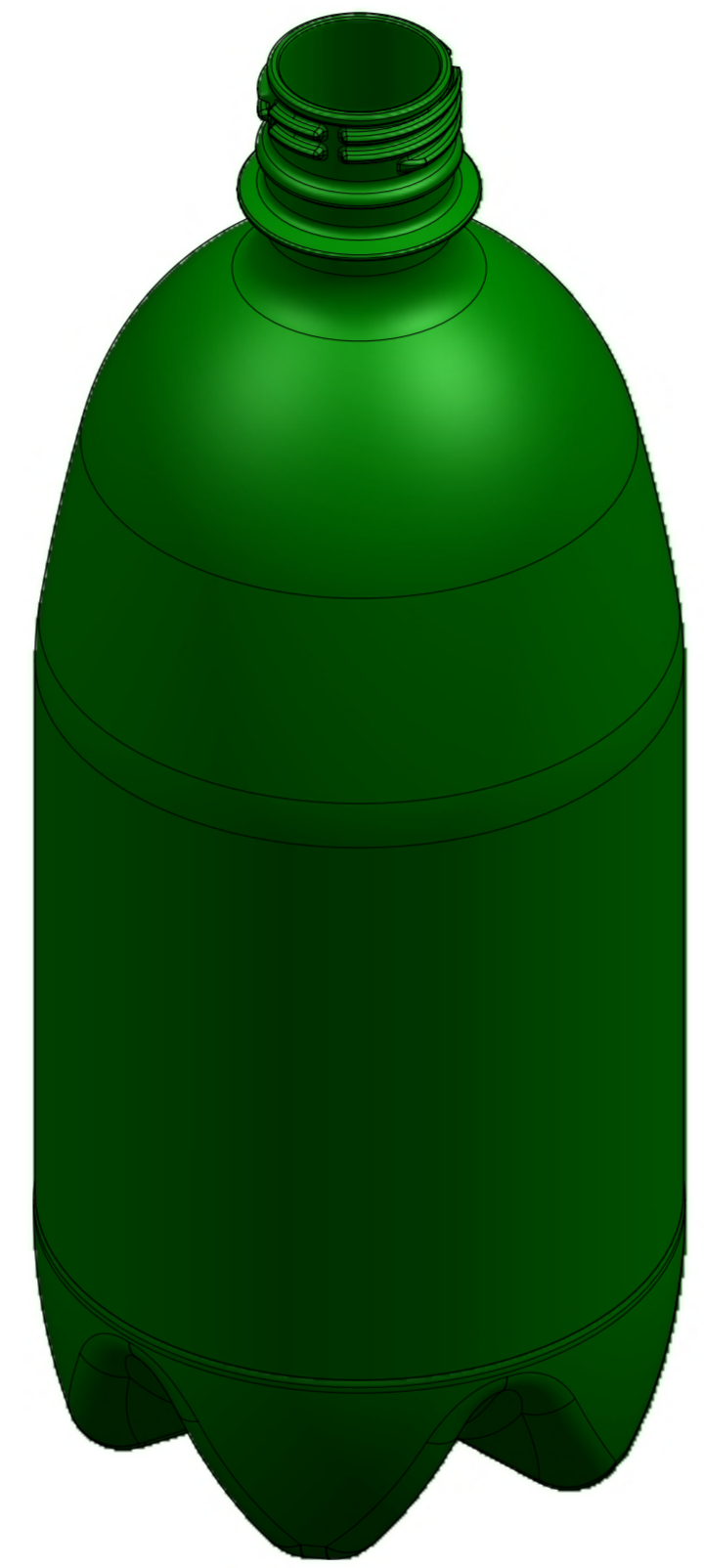
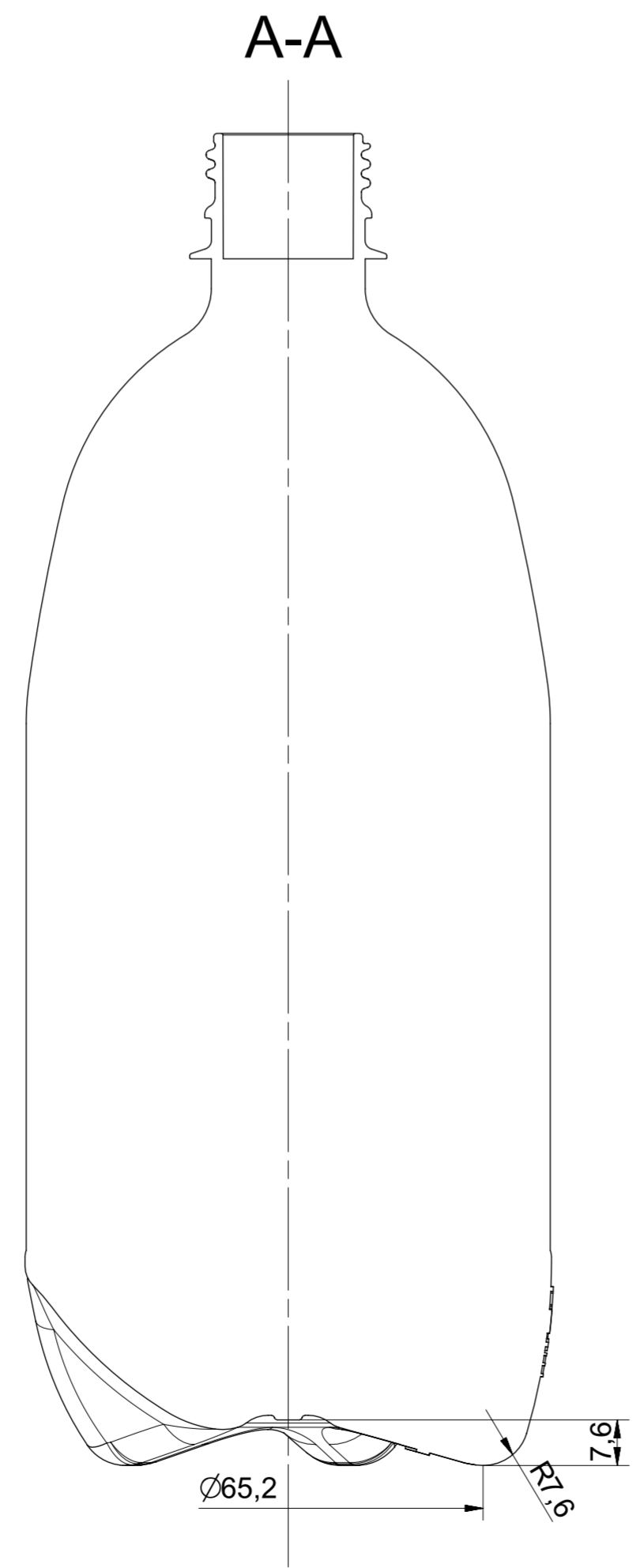


FILL LEVEL 55,5
900 ml ± 10ml



STANDARD NOTES FOR PET BOTTLE

- ALL DIMENSIONS IN MILIMETERS.
- FULL SCALE UNLESS NOTED.
- FOR BOTTLES 72 HOURS AFTER MANUFACTURED THE FOLLOWING TOLERANCES APPLY:

NOMINAL CAPACITY:	HEIGHT	DIAMETER
0 to 500ml	± 0,65	± 0,55
501 to 1490ml	± 0,85	± 0,70
1491 to 3000ml	± 1,20	± 0,85
3001 to 5000ml	± 1,80	± 1,80
- FOR AS DELIVERED BOTTLES. THE FOLLOWING TOLERANCES APPLY (EXCEPT WHERE NOTED):

NOMINAL CAPACITY	HEIGHT	DIAMETER
0 to 500ml	+0,60 -1,25	+0,50-0,65
501 to 1490ml	+0,75 -1,60	+0,60 -0,85
1491 to 3000ml	+1,20 -1,50	+0,75 -1,00
- FOR AS DELIVERED BOTTLES. THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):

NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
0 to 1000ml	± 1,25% of nominal	± 0,75% of nominal
> 1000	± 1,00% of nominal	± 1,50% of nominal

MEASUREMENT POINT			PREFORM 1	PREFORM 2
FILL POINT CAPACITY	nominal	(ml)	900	
FILL POINT CAPACITY	calc	(ml)	900	
BRIMFULL CAPACITY	calc	(ml)	965.5	
PREFORM WEIGHT		(g)	30	

No	Modification	Date	Signature

Diameter	Label length	Surface area	Neck	Base volume	Gravity center
88.10mm	275.5 mm				

Drawn by: D. Antoniuk	Signature:	Date: 19.09.2013	Description: Butelka 900ml
Approved:	Signature:	Date:	
			Number: b1144090
UL KARTUSKA 267 80-125 GDANSK POLSKA		TEL: (+48 58) 302 34 32 FAX: (+48 58) 302 96 93 office@lonza.com.pl www.lonza.com.pl	Material: PET 1.335 g/cm3
		Scale: 1:1	Sheet size: A2

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